

**Serial No. 10/632,318**

desired by offset lithography or any printing process desired. A cut path is then made (26) in a computer for cutting the front panel 11 with a computer numerical cutter along a path to follow the edge 14 of the artwork 12 and to form a cut path to cut the window along the inside edges 15 of the artwork to form a window inside of the border artwork 12. A digital cut path is then made (27) for a computer numerical cutter (CNC) for the frame back 18. The prepared border art having a backing of pressure sensitive adhesive is flood coated (28) with an adhesive on the front and is then attached (30) to a transparent polymer panel 11. The attached artwork and polymer sheet are squeeze rolled (31) to adhere the pieces together as well as to remove air bubbles or the like to provide a clear view of the artwork 12 through the transparent polymer front 11. An ultraviolet light is then applied to the adhesive located between the prepared border artwork and the transparent polymer sheet to activate the adhesive by the applying (32) of the UV light to the transparent portion of the front transparent panel 11.